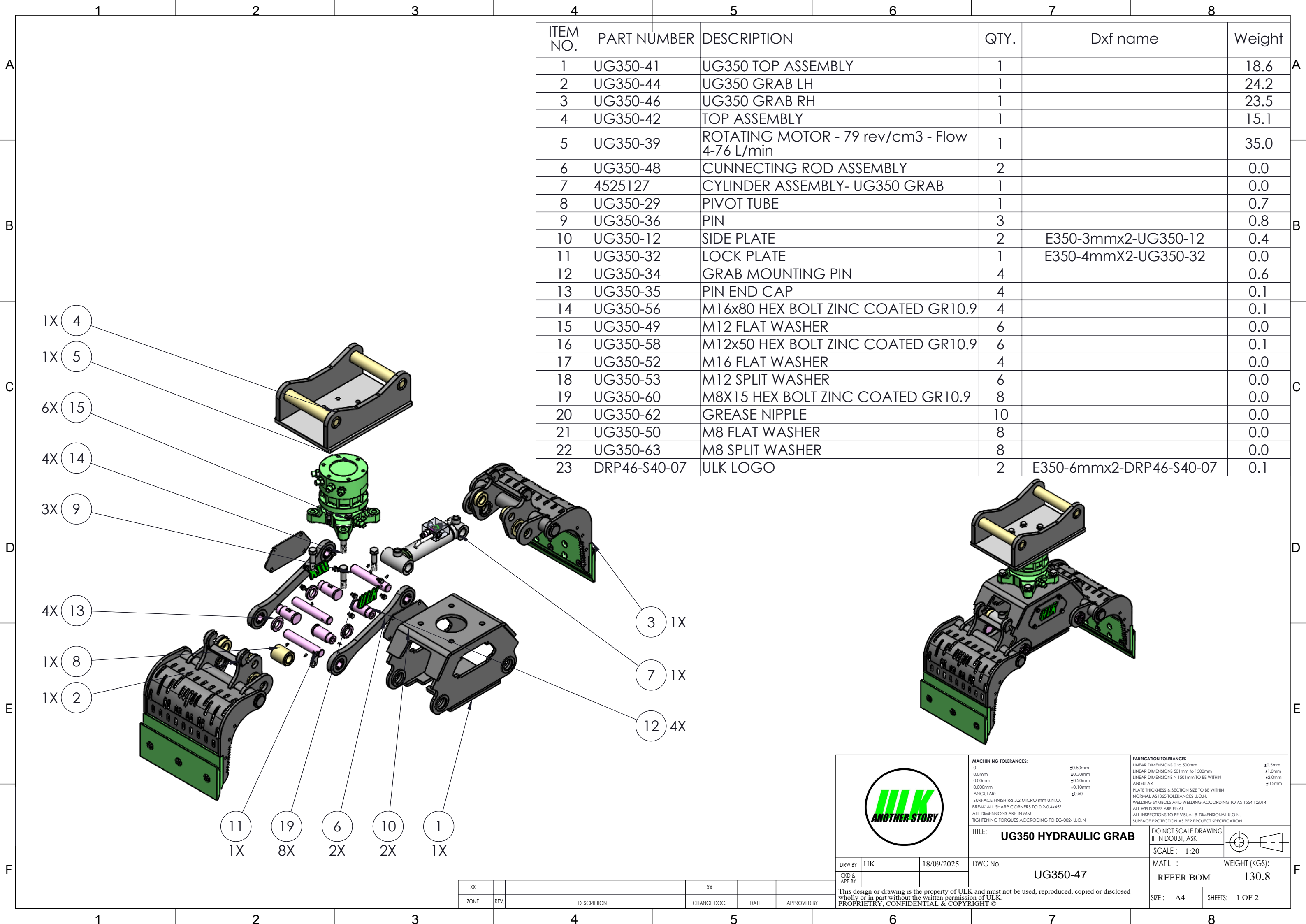
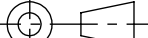
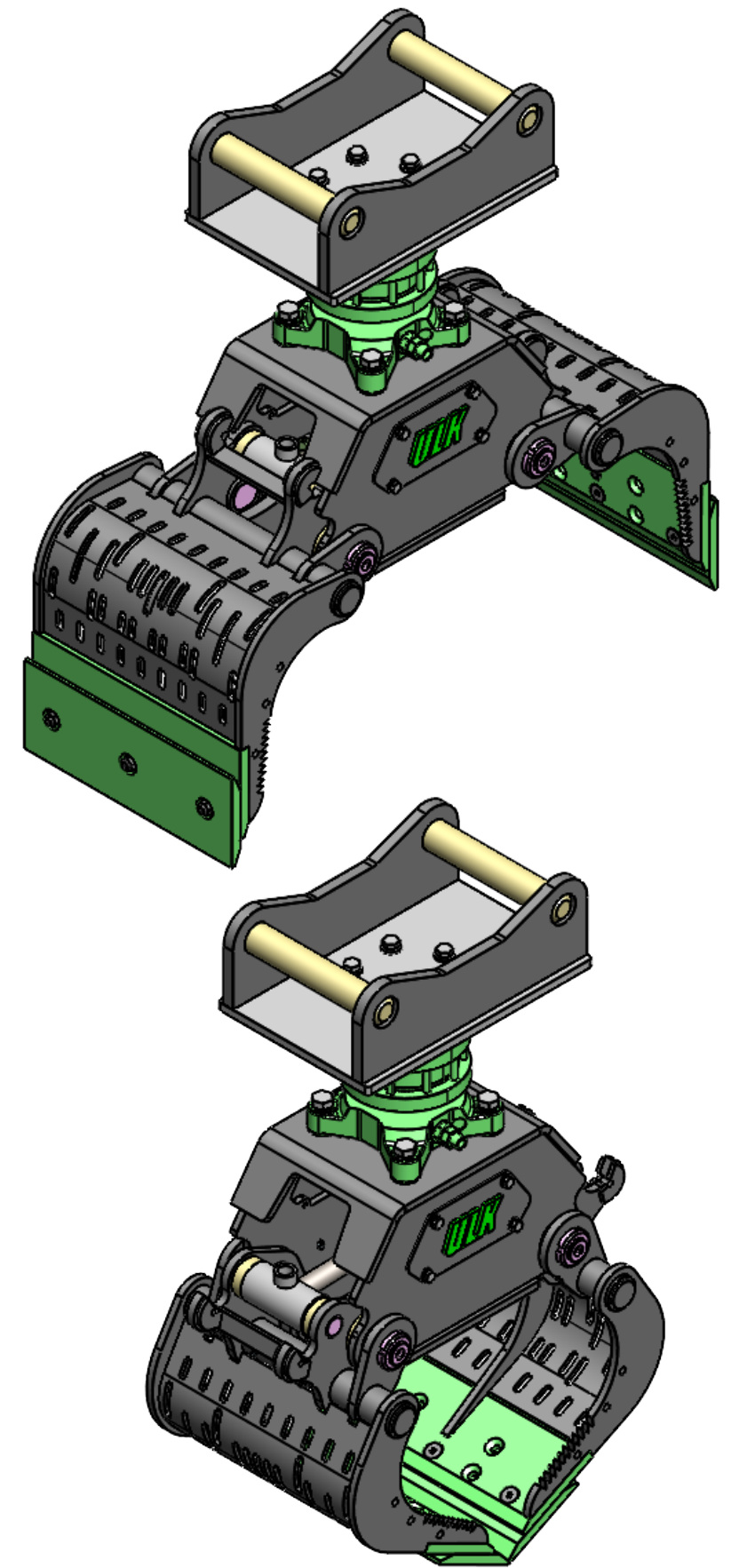
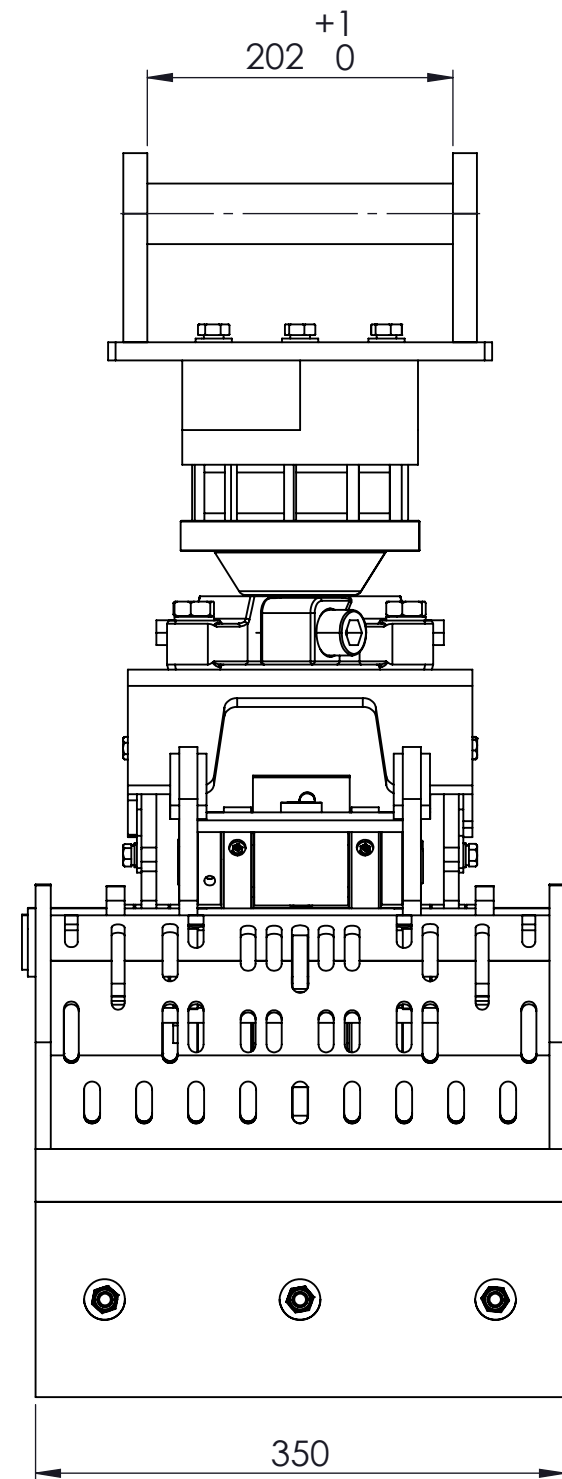
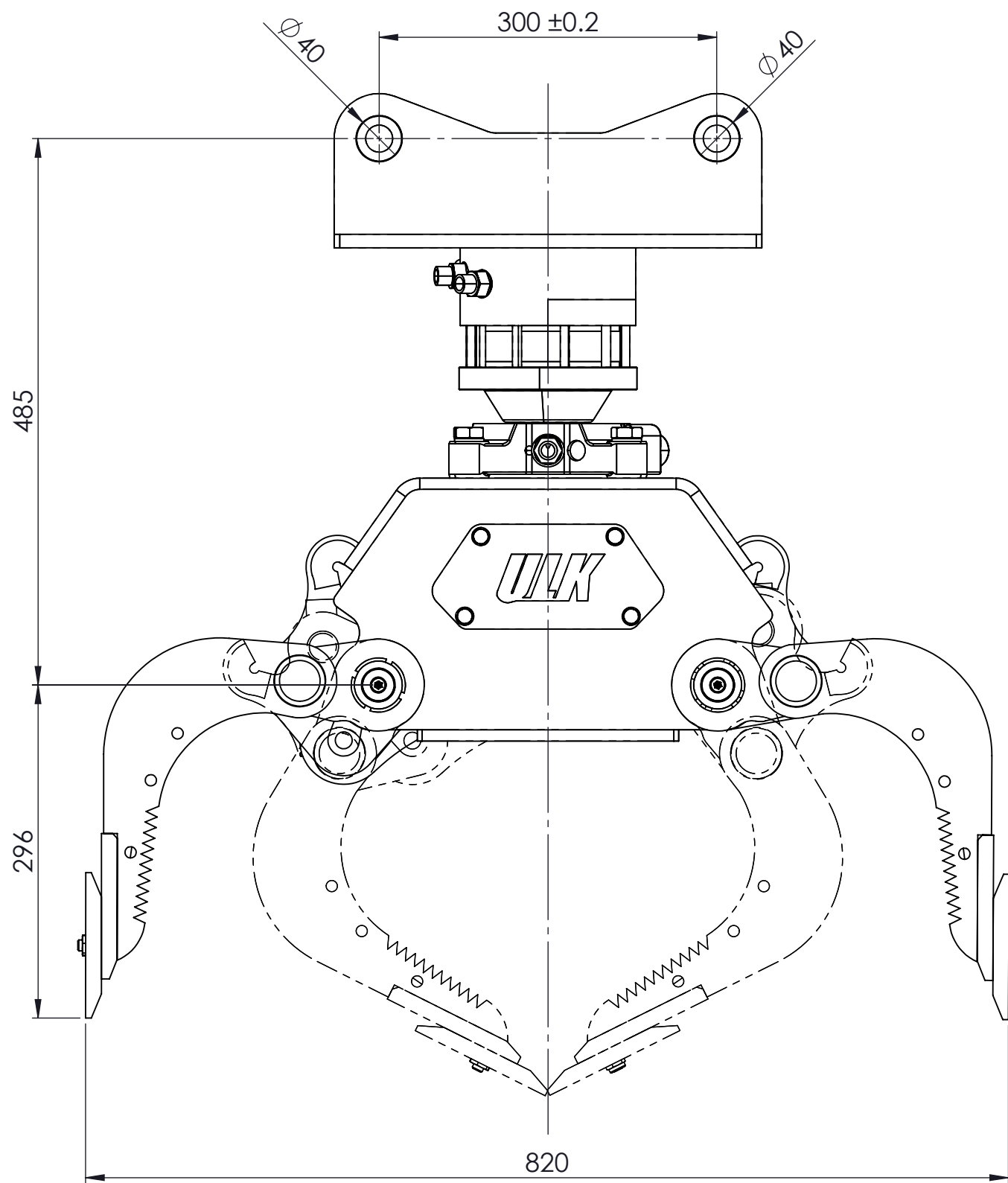




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Dxf name	Weight
1	UG350-41	UG350 TOP ASSEMBLY	1		18.6
2	UG350-44	UG350 GRAB LH	1		24.2
3	UG350-46	UG350 GRAB RH	1		23.5
4	UG350-42	TOP ASSEMBLY	1		15.1
5	UG350-39	ROTATING MOTOR - 79 rev/cm3 - Flow 4-76 L/min	1		35.0
6	UG350-48	CUNNECTING ROD ASSEMBLY	2		0.0
7	4525127	CYLINDER ASSEMBLY- UG350 GRAB	1		0.0
8	UG350-29	PIVOT TUBE	1		0.7
9	UG350-36	PIN	3		0.8
10	UG350-12	SIDE PLATE	2	E350-3mmx2-UG350-12	0.4
11	UG350-32	LOCK PLATE	1	E350-4mmX2-UG350-32	0.0
12	UG350-34	GRAB MOUNTING PIN	4		0.6
13	UG350-35	PIN END CAP	4		0.1
14	UG350-56	M16x80 HEX BOLT ZINC COATED GR10.9	4		0.1
15	UG350-49	M12 FLAT WASHER	6		0.0
16	UG350-58	M12x50 HEX BOLT ZINC COATED GR10.9	6		0.1
17	UG350-52	M16 FLAT WASHER	4		0.0
18	UG350-53	M12 SPLIT WASHER	6		0.0
19	UG350-60	M8X15 HEX BOLT ZINC COATED GR10.9	8		0.0
20	UG350-62	GREASE NIPPLE	10		0.0
21	UG350-50	M8 FLAT WASHER	8		0.0
22	UG350-63	M8 SPLIT WASHER	8		0.0
23	DRP46-S40-07	ULK LOGO	2	E350-6mmx2-DRP46-S40-07	0.1

			MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N			FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N SURFACE PROTECTION AS PER PROJECT SPECIFICATION				
			TITLE: UG350 HYDRAULIC GRAB			DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:20				
DRW BY	HK	18/09/2025	DWG No.	UG350-47			MAT'L :		WEIGHT (KGS):	
CKD & APP BY							REFER BOM		130.8	
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©						SIZE: A4		SHEETS: 1 OF 2		

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY



MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002-U.O.N		±0.50mm ±0.30mm ±0.20mm ±0.10mm ±0.50	FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR: PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		±0.5mm ±1.0mm ±2.0mm ±0.5mm
TITLE: UG350 HYDRAULIC GRAB			DO NOT SCALE DRAWING IF IN DOUBT, ASK		
SCALE: 1:20			MAT'L :		
DWG No. UG350-47			REFER BOM		WEIGHT (KGS): 130.8
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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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